

HYDRAULIC HAMMER **OPERATORS MANUAL**

GH SERIES HAMMERS

GH7	GH18
GH9	GH23
GH10	GH30
GH12	GH40
GH15	GH50

"Use Genuine NPK Parts"



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SAFETY



Safety notices in NPK Instruction Manuals follow ISO and ANSI standards for safety warnings:

ADANGER

DANGER (red) notices indicate an imminently hazardous situation which, if not avoided, **will result in death or serious injury**.



WARNING (orange) notices indicate a potentially hazardous situation which, if not avoided, **could result in death or serious injury.**



CAUTION (yellow) notices indicate a potentially hazardous situation, which, if not avoided, **may result in minor or moderate injury.**



ATTENTION (blue) notices in NPK Instruction Manuals are an NPK standard to alert the reader to situations which, if not avoided, **could result in equipment damage.**

WARNING and BASIC OPERATING INSTRUCTIONS decals are included with each NPK hammer and installation kit. Decals must be installed in the cab, visible to the operator while operating the hammer.

STAY CLEAR, PRESSURE VESSEL, GAS PRESSURE and TOOL SHARPENING decals are installed on all NPK hammer models. Keep them clean and visible. NPK will provide decals free of charge as needed.

WARNING

- 1. Operator and Service personnel must read and understand the *NPK INSTRUCTION MANUALS* to prevent serious or fatal injury.
- 2. FLYING DEBRIS CAN CAUSE SERIOUS OR FATAL INJURY.
 - Keep personnel and bystanders clear of hammer while in operation.
 - Do not operate HAMMER without an impact resistant guard between HAMMER and operator. NPK recommends LEXAN® or equivalent material, or steel mesh. Some carrier manufacturers offer demolition guards for their machine. Check with the carrier manufacturer for availability. If not available, please call NPK.
- 3. Do not hardface or sharpen the tool point with a cutting torch. Excessive heat from torching or welding can cause embrittlement, breakage, and flying pieces. Resharpen by milling or grinding only, using sufficient coolant.



Warning Decal for Cab Installation

SAFETY

- 4. Fully extend the tool while charging the HAMMER with nitrogen gas. Be sure that the retaining pin is installed. STAY CLEAR OF TOOL POINT WHILE CHARGING.
- 5. Do not disassemble a HAMMER before discharging the hammer gas pre-charge.
- 6. **USE NITROGEN GAS ONLY!** Store and handle nitrogen tanks per OSHA regulations.
- 7. Avoid high pressure fluids. Escaping fluid under pressure can penetrate the skin causing serious injury. Relieve pressure before disconnecting hydraulic or other lines.
- 8. Operate HAMMER from operator's seat only.
- Match HAMMER size to carrier according to NPK recommendations. The carrier must be stable during hammer operation and during transport. See CARRIER MACHINE COMPATIBILITY section of the NPK Service Manual.
- 10. Do not make any alterations to the TOOL without authorization from NPK Engineering.
- 11. Use proper lifting equipment and tools when handling or servicing the HAMMER.
- 12. Wear ear protection and safety glasses when operating the hammer. Consult OSHA/MSHA regulations when applicable.
- 13. Beware of flying metal pieces when driving Boom Pins.
- 14. Do not alter the HAMMER without authorization from NPK Engineering!
- 15. Use only genuine NPK replacement parts. NPK specifically disclaims any responsibility for any damage or injury that results from the use of any tool or parts not sold or approved by NPK.

For further safety information, consult the AEM Hydraulic Mounted Breakers Safety Manual, AEM form MB-140 (NPK P/N H050-9600), which is furnished with every NPK hammer. To request an additional copy, please contact NPK at (440) 232-7900 or Internet at *www.npkce.com*.



INTRODUCTION

NPK is a leading manufacturer of boom mounted HYDRAULIC HAMMERS and has the most complete product line available anywhere. The success of NPK is due to our commitment to quality, dependability and long life. The HYDRAULIC HAMMER has many unique designed features and it is a company philosophy that the NPK HYDRAULIC HAMMER can be brought to "like new" condition long after competitive products are scrapped. You can feel confident that you have purchased the best value available.

This comprehensive manual contains instructions for operating and maintaining NPK HYDRAULIC HAMMERS. This manual includes helpful information for obtaining the full potential and efficiency from NPK HYDRAULIC HAMMERS. Please read this manual thoroughly to understand the NPK HAMMER and its operating principles before using it.

For additional information or help with any problem encountered, please contact your NPK authorized dealer.

Whenever repair or replacement of component parts is required, only NPK parts should be used. NPK is not responsible for failures resulting from substitution of parts not sold or approved by NPK.

This manual will also assist NPK Dealers and Customers to obtain the longest possible life from the NPK Demolition Tools.

Customers can use this manual to take corrective action when tool breakage occurs. Dealers can use this manual to determine if tool breakage can be claimed under warranty.

Refer to the NPK Demolition Tool Warranty statement found later in this manual for the specifics of the warranty coverage.

CARRIER MACHINE COMPATIBILITY

These carrier weight ranges are intended as a guideline only. Other factors, such as stick length, counterweights, undercarriage, etc., must be taken into consideration.

Mounting a HAMMER that is too heavy for the carrier machine can be dangerous and can damage the carrier. Verify carrier stability with HAMMER before transport or operation.

Mounting a HAMMER that is too small for the carrier machine can damage the HAMMER, cause tool breakage and void Warranties. Please consult the NPK Sales Department for specific detailed information.

HAMMER	RECOMMENDED CARRIER WEIGHT RANGE				
MODEL	(lbs)	(kg)			
GH7	28,000 - 42,000	12,700 - 19,000			
GH9	40,000 - 56,000	18,000 - 25,000			
GH10	46,000 - 66,000	20,000 - 30,000			
GH12	56,000 - 86,000	25,000 - 38,000			
GH15	66,000 - 100,000	30,000 - 45,000			
GH18	70,000 - 114,000	32,000 - 52,000			
GH23	100,000 - 150,000	45,000 - 68,000			
GH30	100,000 - 186,000	45,000 - 84,000			
GH40	160,000 - 260,000	72,000 - 117,000			
GH50	⁽¹⁾ 240,000 +	⁽¹⁾ 108,000 +			

CARRIER WEIGHT lbs (kg)

*Specifications subject to change without notice.

⁽¹⁾ Contact the NPK Sales Department for carrier range.

HAMMER SPECIFICATIONS

HAMMER	IMPACT	IMPACT	WORKING				TOOL	
MODEL	ENERGY CLASS	FREQUENCY	WEI	GHT		DIA.	WC LI	orking Ength
	ft. lb.	bpm	lbs.	(kg)	in.	(mm)	in.	(mm)
GH7	2,500	400 - 750	2,900	(1,320)	4.6	(116)	23.0	(583)
GH9	3,000	500 - 670	3,600	(1,635)	5.0	(126)	24.0	(608)
GH10	4,000	400 - 550	4,200	(1,900)	5.4	(136)	24.5	(620)
GH12	5,500	380 - 480	5,650	(2,565)	5.7	(146)	25.5	(650)
GH15	8,000	320 - 400	6,800	(3,085)	6.1	(156)	27.0	(690)
GH18	12,000	300 - 400	7,800	(3,540)	6.5	(165)	29.0	(740)
GH23	13,500	300 - 400	9,240	(4,190)	6.9	(174)	34.6	(879)
GH30	15,000	310 - 390	13,500	(6, 125)	7.2	(184)	32.0	(813)
GH40	17,000	240 - 330	17,000	(7,710)	8.0	(204)	35.4	(899)
GH50	20,000	210 - 280	24,910	(11,300)	8.4	(214)	39.7	(1,008)

HAMMER MODEL	OIL FLOW		HYDRAULIC OPERATING PRESSURE1		MINIMUM CIRCUIT RELIEF2	
	gpm	(Ipm)	psi	(bar)	psi	(bar)
GH7	26 - 48	(100 - 180)	2,600	(180)	3,100	(215)
GH9	40 - 53	(150 - 200)	2,600	(180)	3,100	(215)
GH10	44 - 55	(165 - 210)	2,600	(180)	3,100	(215)
GH12	45 - 58	(170 - 220)	2,650	(183)	3,150	(218)
GH15	53 - 66	(200-250)	2,600	(180)	3,100	(215)
GH18	57 - 77	(220 - 290)	2,500	(172)	3,000	(207)
GH23	66 - 85	(250 - 320)	2,600	(180)	3,100	(215)
GH30	74 - 92	(280 - 350)	2,600	(180)	3,100	(215)
GH40	79 - 106	(300 - 400)	2,600	(180)	3,100	(215)
GH50	92 - 119	(350 - 450)	2,600	(180)	3,100	(215)

***NITROGEN GAS PRE-CHARGE**

HAMMER MODEL	AT AMBIENT TEMPERATURE (cold before operating)		AT OPERATING TEMPERATURE (hot, after to 2 hrs. operation)	
	psi	(bar)	psi	(bar)
GH7	350	(24)	405	(28)
GH9	365	(25)	420	(29)
GH10	365	(25)	420	(28)
GH12	365	(25)	420	(29)
GH15	365	(25)	420	(29)
GH18	365	(25)	420	(29)
GH23	365	(25)	420	(29)
GH30	390	(27)	450	(31)
GH40	390	(27)	450	(31)
GH50	365	(25)	420	(29)

* plus 0, minus 25 psi (2 bar)

** Specifications subject to change without notice.

NOTES:

- 1. Hydraulic operating pressure maximum is inlet pressure at the hammer with the oil at operating temperature and with the gas charge set at the hot operating pressure. See "CHECKING THE HYDRAULIC PRESSURES" section in this manual.
- 2. Circuit relief pressure is at least 500 psi (35 bar) above hammer operating pressure.
- 3. Cold gas charge is the initial set with the hammer at ambient temperature.
- 4. Hot gas charge is checked after 1 to 2 hours of running and with a system oil temperature of 140° to 180°F (60° to 80°C). This is the preferred check.
- 5. Pressures listed are the maximum allowed. Use tolerance of minus 25 psi (2 bar).

HAMMER STRUCTURE

NPK HAMMER MODELS GH7, GH9, GH10, GH12, GH15, GH18



Α	MAIN BODY	U	LOCK WASHER
В	DRAIN PLUG	V	BOTTOM NUT
С	TOOL HOLDER	W	VALVE BODY
D	RETAINING PIN	Х	VALVE TOP CAP
ш	RETAINING PIN RING	Y	VALVE BOTTOM CAP
F	UPPER TOOL BUSHING	Z	VALVE SPOOL
G	LOWER TOOL BUSHING	AA	PLUNGER BUSHING
J	CYLINDER SPACER	AG	SPRING WASHER
L	GAS HEAD	BB	PLUNGER
Μ	CHARGE VALVE	CC	SHORT PLUNGER
Ν	PISTON	DD	SWIVEL ELBOW
0	SLEEVE (A)	HH	TOOL
Ρ	SLEEVE (B)	17	UNDERWATER PORT
Q	TIE ROD	26	AUTO LUBE PORT
R	TOP NUT	30	GREASE FITTING
S	LOCK PLATE		

HAMMER STRUCTURE

NPK HAMMER MODELS GH23, GH30, GH40, GH50



Α	MAIN BODY	U	LOCK WASHER
В	DRAIN PLUG	V	BOTTOM NUT
С	TOOL HOLDER	W	VALVE BODY
D	RETAINING PIN	Х	VALVE TOP CAP
F	UPPER TOOL BUSHING	Y	VALVE BOTTOM CAP
G	LOWER TOOL BUSHING	Z	VALVE SPOOL
J	CYLINDER SPACER	AA	PLUNGER BUSHING
L	GAS HEAD	AG	SPRING WASHER
Μ	CHARGE VALVE	BB	PLUNGER
Ν	PISTON	CC	SHORT PLUNGER
0	SLEEVE (A)	DD	SWIVEL ELBOW
Ρ	SLEEVE (B)	HH	TOOL
Q	TIE ROD	17	UNDERWATER PORT
R	TOP NUT	26	AUTO LUBE PORT
S	LOCK PLATE	30	GREASE FITTING

HAMMER SERIAL NUMBER LOCATION

NPK HAMMER MODELS GH7 through GH50



The serial number location (sn1) is right of center on the body above the Auto Lube port.

HYDRAULIC INSTALLATION

NPK INSTALLATION KITS are available for virtually all compatible backhoe loaders and excavators. Complete parts and instructions for the hydraulic installation of the NPK HYDRAULIC HAMMER including valves and/or controls, hoses and fittings, accumulators, boom and stick tubing, and clamps are provided.



HAMMER LINES

Typically, the pressure line (m3) should be arranged on the left side of the boom and routed to the hammer "**IN**" port *(6)* and the return line is routed from the hammer "**OUT**" port *(5)* on the right side to the return line (m4). Flow to the hammer is controlled from the carrier's auxiliary valve or from an NPK supplied flow valve. Hydraulic oil is generally routed back to tank through the carrier's oil cooler and filter.

HAMMER CONTROL VALVE

NPK uses two general types of control systems, depending upon the carrier model:

1. CONTROL SYSTEM USING CARRIER AUXILIARY OR SPARE VALVE SECTION. This type of installation utilizes an existing carrier valve. Any additional parts, such as a mechanical linkage, hydraulic pilot control valve, flow control valves, etc., are furnished in the NPK HYDRAULIC INSTALLATION KIT. Special hydraulic relief cartridges are not required. The NPK HYDRAULIC HAMMER operating pressure is self-regulating.

2. CONTROL SYSTEM USING THE NPK MULTIVALVE.

For carriers not equipped with a suitable auxiliary or spare valve section, the NPK HYDRAULIC INSTALLATION KIT includes a solenoid operated, priority flow control valve to operate the NPK HYDRAULIC HAMMER. The NPK MULTIVALVE is specifically designed for the operation of boom mounted attachments.

HYDRAULIC INSTALLATION

ATTENTION PREVENTION OF CONTAMINATION

- 1. A hydraulic hammer is harder on oil than using a bucket, so the oil is apt to deteriorate and breakdown sooner. Neglect of the hydraulic oil can not only damage the hydraulic hammer but also cause problems in the carrier, which could result in damaged components. Care should be taken to check for contamination of the oil and to change it if it is found contaminated. *Oil sampling at regular intervals is highly recommended.*
 - When the hydraulic oil shows low viscosity and bubbles, this indicates that the oil is deteriorated. If the oil is dark brown and gives off an offensive odor, it is severely deteriorated. Change the oil immediately!
 - When the oil is clouded, or the oil filter has become clogged, it indicates that the oil is contaminated. Change the oil immediately!
 - To change the contaminated hydraulic oil, drain the hydraulic system completely and clean components. Do not mix new oil with the old.
- 2. Do not allow any contamination to mix with the oil. Take special care in preventing contamination from entering the hydraulic system through the hose or tube connection when changing the hydraulic hammer with the bucket.
- 3. Low oil level will cause heat build-up, resulting in deterioration of the oil. Also, it may cause cavitation due to air mixing with the oil, leading to a damaged hydraulic hammer and carrier components. Keep the oil at the proper level at all times.
- 4. Do not use the hydraulic hammer at an operating temperature higher than 180°F (80°C). The proper operating oil temperature range is between 120°F (50°C) and 180°F (80°C). Since clogged cooler fins causes reduced efficiency of the cooler, keep the cooler fins clean at all times. Check the hydraulic oil cooling system to be sure it is working effectively. The use of a heat gun is the best way to evaluate if the cooler is working properly.
- 5. Water in the hydraulic oil will lead to damage of the hydraulic hammer and carrier. Drain off water and foreign matter from the hydraulic tank at specified intervals. When out of service, the hydraulic hammer should be stored indoors.

CHANGING THE FILTER ELEMENT AND HYDRAULIC OIL

Change the filter element and hydraulic oil at the intervals described in the operation manual of the excavator when using a hydraulic implement. Another method is to set up an oil sampling schedule and change accordingly.

HYDRAULIC INSTALLATION

HYDRAULIC QUICK DISCONNECTS

NPK recommends against the use of non-NPK quick disconnects on hydraulic circuits operating NPK Products.

- 1. The hydraulic pulsations caused by hydraulic hammer operating can cause internal pieces of non-NPK quick disconnects to disintegrate. These pieces would migrate into the hammer, causing damage.
- 2. If hydraulic quick disconnects are used, they should be capped when the hammer is removed from the carrier to keep them clean. Contamination can get into the hydraulic quick disconnect and can be flushed into the hammer and/or the hydraulic system when re-connected. This, again, can cause damage.
- 3. Most quick disconnects create a restriction in the circuit. NPK hammers are not backpressure sensitive, but restrictions cause unnecessary heating of the oil. Also, the pressure required to operate the hammer, plus the restriction of the disconnects may push an older, low pressure, carrier machine to the limit of its hydraulic system. This would interfere with proper hammer operation. *However, the NPK approved quick disconnects are properly sized so that the hammer operation is not affected.*



NPK APPROVED CONNECTION QUICK DISCONNECTS CONTACT YOUR NPK DEALER FOR ADDITIONAL INFORMATION ABOUT NPK QUICK DISCONNECTS



ROFLEX COUPLING

STUCCI COUPLING

HYDRAULIC INSTALLATION HYDRAULIC QUICK DISCONNECTS

If hydraulic quick disconnects are used with the NPK hammer, it is recommended that the following precautions be followed.

- 1. Periodic inspection of both male (DXm) and female (DXf) ends is recommended to ensure the couplers are in good working condition. Failure to inspect couplers may result in pieces from a damaged or failed coupler to migrate into the hammer or parts of the coupler returned to the machine.
- 2. Check for dirt, dust, and debris on both couplers before coupling.
- 3. Be sure that the couplers are completely seated together *(38)*.
- 4. When replacing couplers, be sure that couplers are replaced as a set, male and female. Do not use one new end and one used end.



MOUNTING INSTALLATION

NPK Mounting Installation kits include the parts required to adapt the NPK HYDRAULIC HAMMER to the carrier. NPK mounting kits include all parts listed below.



ITEM	DESCRIPTION
k8	TEST PORT
m3	WHIP HOSE (PRESSURE)
m4	WHIP HOSE (RETURN)
m5	HAMMER HOSE (PRESSURE)
m6	HAMMER HOSE (RETURN)
m7	TOP BRACKET
m8	BOLT PACKAGE
m15	I.D. TAG
m16	INSIDE MALE ADAPTER FITTING
m17	OUTSIDE MALE ADAPTER FITTING

NOTE: Bracket part number (121) is stamped into the bottom plate.

Refer to the **"HAMMER FASTENER TORQUE"** section for top bracket bolt torque. Refer to the NPK Installation Kit Manual for additional information.

MOUNTING INSTALLATION

REMOVAL FROM THE CARRIER

- 1. Close pressure and return line shut-off valves (k4).
- Disconnect the hammer whip hoses (m3) and (m4) before laying the hammer down. Avoid getting hydraulic oil on rubber mounts (AD). Flush with water if necessary.
- Cap (AR) the pressure and return lines on the carrier and connect the hammer whip hoses (m3) and (m4) to the hammer bracket as shown.
- 4. Position the hammer (DR) horizontal on wood blocks (t20) and remove boom pins.





The hydraulic lines must be handled carefully and sealed to prevent contamination from entering the hammer or the carrier hydraulic system.



The tool end of the hammer should be set lower than the head end to prevent moisture from entering the hammer through the tool area.

MOUNTING TO THE CARRIER

- 1. Place the hammer horizontal on wood blocks (t20), as shown.
- 2. Align the bucket pin holes. Install the stick pin (m1) before the cylinder link pin (m2).
- Connect hydraulic hoses, not shown. Pressure is on LEFT, return is on RIGHT.
- 4. Open shut-off valves (k4).



GREASING PROCEDURE

Manual greasing for hammers without an AUTO LUBE System.



NOTE: USE A GOOD QUALITY EP #2 LITHIUM BASED GREASE WITH WEAR INHIBITING ADDITIVES, SEE PAGES 18 and 19.

CORRECT FUNCTION OF GREASING AND GREASE INTERVALS

Proper hammer maintenance requires a sufficient supply of the correct grease to the tool (chisel). It is recommended that an NPK AUTO LUBE SYSTEM be used.

FUNCTION OF GREASING

To properly grease, the tool must be pressed against a hard surface until it stops up inside the hammer. This prevents grease from entering piston impact area and ensures proper distribution of grease between the tool and tool bushings.

GREASE INTERVALS

If the hammer is not connected to an Auto Lube System, the unit must be greased at regular intervals to get the best life from the tool and tool bushings. There are two ways to determine grease intervals:

First, grease the hammer at the beginning of the job until grease comes out between the tool and the lower tool bushing. Run the hammer until the shank of the tool starts to look dry. This determines the time interval for the greasing of this particular hammer on this particular job. Typically, this is 1 to 4 hours. Also, note the amount

of grease needed to re-grease the tool. This gives you the amount of grease and how often it must be applied. An example would be that a particular hammer, on a particular job, requires half a tube of grease every 3 hours. This would be the greasing schedule you would set up. If this hammer was moved to another job, another grease schedule may have to be determined.

Second, if you can't control the grease schedule, such as rental units, then have the operator grease the hammer once every hour of hammer operation. Again, grease the hammer until grease comes out between the tool and tool bushing. This is usually more often than required but is far cheaper than replacing prematurely worn tools and tool bushings.

CORRECT GREASE FOR HYDRAULIC HAMMERS

The type of grease used is very important. NPK recommends a lithium soap base EP (Extreme Pressure) NLGI #2 Grease, with Moly (Molybdenum Disulfide) or other surface protecting additives. A high drop point 500°F (260°C) grease is desirable.

There are many manufacturers of grease that meet NPK's recommendations. NPK does not endorse any one brand as being superior to another. If you or your customers question a brand to be used, please call the NPK Service Department at (440) 232-7900.





CORRECT GREASE FOR HYDRAULIC HAMMERS NPK HAMMER GREASE

NPK now offers hammer grease specially formulated to meet severe job requirements. The grease is available in two different temperature ranges - $350^{\circ}F$ (177°C) and $500^{\circ}F$ (260°C).

"Universal Plus" and "Super Duty" are lithium soap-based products that resist washout and contain NPK-10 additive for surface protection in friction affected areas.

"Chisel Paste" is an aluminum complex soap base with 12% graphite and copper additives for extreme operating conditions.

350°	500°	500°
NPK UNIVERSAL PLUS LITHIUM PLUS EP2 GREASE	NPK SUPER DUTY EP2 GREASE WATER RESISTANT	NPK CHISEL PASTE EP2 GREASE EXTREME TEMP. WATER RESISTANT

UNIVERSAL PLUS 350 deg	NPK PART NUMBER
14 oz. (.397 kg) CARTRIDGE	G000-1010
120 lb. <i>(54 kg)</i> KEG	G000-1020
35 lb. <i>(16 kg)</i> PAIL	G000-1030
400 lb. (181 kg) DRUM	G000-1040
SUPER DUTY 500 deg	NPK PART NUMBER
14 oz. (.397 kg) CARTRIDGE	G000-1011
120 lb. <i>(54 kg)</i> KEG	G000-1021
35 lb. <i>(16 kg)</i> PAIL	G000-1031
400 lb. (181 kg) DRUM	G000-1041
CHISEL PASTE	NPK PART
500 deg	NUMBER
14 oz. <i>(.397 kg)</i> CARTRIDGE	G000-1050
*14 oz. (.397 kg) CARTRIDGE	G025-1050
35 lb. <i>(16 kg)</i> PAIL	G000-1060
400 lb. <i>(181 kg)</i> DRUM	G000-1070

* Hammer Mounted Auto Lube only

LUBRICATION AUTO LUBE SYSTEMS

An automatic greasing system is recommended to reduce hammer tool and bushings wear. NPK offers two types of Auto Lube Systems:



The NPK Auto Lube Systems are designed to automatically provide a continuous supply of grease to the hammer tool and tool bushing, increasing tool and tool bushing life by reducing wear. The Auto Lube pumps are capable of pumping EP2 grease in cold weather. The pump output is adjustable according to the replacements of the hammer model and to compensate for tool bushing wear.

NPK GH Series hammer models have a connection port *(26)* for an automatic greasing system. Refer to the NPK Auto Lube Instruction Manuals for details.



If an Auto Lube System is not used, you can grease the unit manually through the grease fitting (30).

LUBRICATION AUTO LUBE GREASE LINE PRE-FILLING

It is *mandatory* that the supply line from the Auto Lube main pump to the connection on the hammer is primed with grease before it is used. *Failure* to do this will result in no grease being administered to the hammer tool for *two* to *three* hours. This can and will result in severe galling of the tool and tool bushing.

PRIMING THE GREASE LINE



AUTO LUBE GREASE LINE PRE-FILLING

 Install NPK part number G100-8050, hose fill adapter (a13), onto the #6 JIC female end of the grease line (29) previously removed. 						
	ra1329	30 15	ITEM	PART NUMBER	DESCRIPTION	
Ø		al D	30	B160-4010	Grease Fitting - 1/4" NPT male	
			F5	K301-6620	Male x Female Adapter - #6 JIC male x 1/4" NPT female	
6. Remove the grease line <i>(29)</i> at the hammer assembly (KK).			KK C C C C C C C C C C C C C C C C C C			
7.	7. Attach a grease gun (t37) or power greaser to the grease line <i>(29)</i> leading to the hammer.			29 AU80/1		
8.	 Pump grease through the grease line (29) until a steady stream of grease (28) is realized at the opposite (hammer) end. 					
9. Re-attach the grease line <i>(29)</i> to the hammer assembly (KK).			KK 29			

AUTO LUBE GREASE LINE PRE-FILLING

- 10. Pump twenty more shots of grease, using a grease gun or power greaser, into the grease line (29). This will prime the hammer tool cavity and prelube the tool (HH). Look for grease coming out around the tool at the tool bushing (see HH arrow). A CREW 115 11. Remove the hose fill adapter (a13) and re-connect the grease line (29) a13 to the auto lube pump. 29 ADD: HE
- NOTE: If the Auto Lube unit has run out of grease, the above procedure should be used to purge all air out of the grease line before using the hammer. Failure to do this will result in an intermittent supply of grease to the hammer.

HAMMER MOUNTED AUTO LUBE GREASE LINE PRE-FILLING

It is *mandatory* that the supply line from the Hammer Mounted Auto Lube main pump to the connection on the hammer is primed with grease before it is used. *Failure* to do this will result in no grease being administered to the hammer tool for two to three hours. This can and will result in severe galling of the tool and tool bushing.

PRIMING THE GREASE LINE



HAMMER MOUNTED AUTO LUBE GREASE LINE PRE-FILLING

PRIMING THE GREASE LINE





NOTE: If the Auto Lube unit has run out of grease, the above procedure should be used to purge all air out of the grease line (29) before using the hammer. Failure to do this will result in an intermittent supply of grease to the hammer.

LUBRICANT TERMS AND DEFINITIONS

TERM	DEFINITION
ADHESIVE	The ability of grease, gear lubricant or oil to cling to metal.
ANTI WEAR AGENTS	Used to help combat metal-to-metal contact, thus reducing wear.
COHESIVE	The ability of grease, gear lube or oil to cling to itself, thus resisting tearing apart.
CONSISTENCY	Consistency of grease is its hardness or firmness. It is determined by the depth in millimeters to which the cone of a penotrometer sinks into a sample under specified conditions. Consistency of grease may be influenced by the type and amount of thickener, viscosity of oil, working and other factors.
CONTAMINATION	Foreign material that could damage a part.
DROPPING POINT	The minimum temperature at which the oil in a grease subjected to heat begins to actually drip and breakdown.
EXTREME PRESSURE	Additives that under extreme pressure form an adherent
AGENTS	film on metal surfaces, thus forming a film of protection.
FILM STRENGTH	Film strength is defined as the tendency of oil molecules to cling together. It is the ability of those molecules to resist separation under pressure between two metals and to hold these metal surfaces apart.
FRICTION	The resistance to fluid flow in a hydraulic system. (An energy loss in terms of power output.)
GALLING	Surface damage on mating, moving metal parts due to friction. A severe form of adhesive wear.
LUBRICATION	Use of a substance (grease, oil, etc.) to reduce friction between parts or objects that move against each other.
NLGI	A rating given to a grease from the National Lubricating Grease Institute. This rating determines the hardness of the grease and goes on from a 000 to a 6 rating. Most greases are NLGI #2 rated.
OILINESS	Oiliness is measured of the coefficient of friction of a lubricant. Oiliness or lubricity depends on the adhering characteristics of an oil. It is determined by the attraction between the molecules of the oil and the molecules of another material. Of two oils having the same viscosity but different degrees of fluid friction, the one with the lower friction index has the higher degree of oiliness.
PUMP	A device which converts mechanical force into hydraulic fluid power. Basic design types are gear, vane, and piston units.

LUBRICANT TERMS AND DEFINITIONS

TERM	DEFINITION
RESERVOIR	A container for keeping a supply of working fluid in a
	hydraulic system.
VIBRATION	A quivering or trembling motion.
VISCOSITY	Is the actual SAE weight of the product. Example motor
	oils come in 10, 20, 30, 40, 50 and 15/40 SAE weight.
	The viscosity designation of a lubricant indicates its
	internal resistance to flow.

AUTO LUBE / UNDERWATER PORT IDENTIFICATION

NPK GH7 through GH50 models are equipped with two ports on the main body used in adapting for AUTO LUBE and underwater use. The air port *(17)* will allow the connection of an air line that will allow the hammer to be used underwater. The grease port *(26)*, will allow for AUTO LUBE connection.



START-UP OPERATION

ATTENTION HAMMERS THAT ARE NEW, REBUILT, OR HAVE BEEN INACTIVE

Before using a new hammer for the first time, the first time after rebuild, or a hammer that has been inactive for a long period of time:

1. Check the nitrogen gas pressure.

The nitrogen gas pre-charge is factory checked before shipment. However, it is recommended the pressure be checked before using the NPK hydraulic hammer for the first time. See "CHECKING THE GAS PRESSURE" section for procedure.

At idle (THP1), raise the hammer off of the ground. Place hammer vertical and activate the hammer circuit for 3 – 5 second intervals. Continue for an additional 3 – 4 times to ensure that all the air has been purged from the hoses and hammer before first use. Failure to do this could result in damage to internal components.



3. Place hammer firmly against material to be broken (see "PRELOAD THE TOOL BEFORE STARTING").

Operate the hammer in a vertical position for approximately 10 minutes at one-half (THP2) engine speed. Increase engine speed to three-quarters (THP3) and continue operating at this speed for another 10 to 20 minutes. Increase to full engine speed (THP4). Maintain vertical position for the duration of the operation.



START-UP OPERATION

ATTENTION BEFORE STARTING THE HAMMER

PRE-OPERATION INSPECTION AND WARM UP

Before operating the NPK hydraulic hammer, be sure to perform the specified routine inspection in the "**ROUTINE INSPECTION AND MAINTENANCE**" section of this manual.

Warm up the NPK hydraulic hammer, see below, and the carrier machine in accordance with the machine manufacturer's instruction manual. This is especially important during cold weather operation.

DAILY START-UP PROCEDURE

Operate the NPK hydraulic hammer in the vertical position, at 1/2 engine throttle setting, for about 1-2 minutes (at 30 second intervals). During this period, inspect the NPK HYDRAULIC HAMMER and INSTALLATION KIT for leaks or loose connections.



A WARNING SAFE OPERATING INSTRUCTIONS



DO NOT OPERATE THE HAMMER WITHOUT AN IMPACT RESISTANT CAB WINDOW OR SHIELD IN PLACE

BEWARE OF FLYING DEBRIS FROM THE HAMMER TOOL POINT

An impact resistant cab window or shield must be in place to protect the operator.



ATTENTION OPERATING TECHNIQUES & PRECAUTIONS

PRELOAD THE TOOL BEFORE STARTING

Press the tip of the demolition tool vertically against the object to be broken. Be sure the object is stable before activating the NPK HYDRAULIC HAMMER.



APPLY DOWNFORCE ON THE TOOL

Raise the front of the machine slightly (*104*) by applying downforce on the demolition tool.

Press the control lever or the foot pedal to start the NPK HYDRAULIC HAMMER.

Applying excessive force to the hammer will raise the carrier too high and jolt the operator when the material breaks. Let the NPK HYDRAULIC HAMMER do the work.

AVOID BLANK HAMMERING

As soon as the material is broken, release the control lever or pedal to prevent unnecessary blank hammering.

Blank hammering is continued hammer operation after the material is broken. This will overheat the hydraulic system and cause undue wear.

The latest GH hammers have an antiblank fire feature. This prevents the hammer from firing unless it has the correct preload.





ATTENTION OPERATING TECHNIQUES & PRECAUTIONS

DO NOT SLANT HAMMER

For the most efficient demolition, align the direction of force (51) from the boom with the penetration direction (52) of the tool (HH). Failure to do this decreases the transfer of energy from the piston to the rock and increases the bending forces at the fulcrum of the tool. This unnecessary added stress leads to the following problems:

- 1. Premature bushing wear and/or tool breakage.
- 2. Breakage of tie rods.
- 3. Breakage of bracket bolts.
- 4. Decrease in transfer of energy translates to reduced production.

When the tool binds from incorrect working angle, the sound of the hammer changes.



Keep the boom direction of force (51) in the same direction the tool is penetrating. Use the boom cylinder to preload the hammer (apply downforce) and use the bucket and stick cylinders for alignment. Keep the tool tangent to the arc of the boom (54).



ATTENTION OPER

OPERATING TECHNIQUES & PRECAUTIONS

DO NOT USE THE HAMMER TOOL AS A PRY BAR

Excessive prying can cause premature bushing wear and tool or tie rod breakage. When hammering materials that allow the tool to penetrate before breaking, move the hammer slightly fore and aft to create a cone-shaped hole. The vented hole allows trapped dust and heat to escape, increases the tool penetration rate into the material, and prevents overheating the tool tip.

DO NOT HAMMER CONTINU-OUSLY IN THE SAME POSITION FOR MORE THAN 30 SECONDS

If the tool cannot break or penetrate the material after hammering in the same position for 30 seconds, change the working location. Hammering in the same position for a long time will reduce the working efficiency, increase the hydraulic oil temperature, overheat the tool tip and accelerate tool wear.





ALWAYS WORK BY BREAKING TO A FREE FACE

The material must have somewhere to break to. Start at an edge.

ATTENTION OPERATING TECHNIQUES & PRECAUTIONS


OPERATION

ATTENTION

OPERATING TECHNIQUES & PRECAUTIONS

DO NOT OPERATE HAMMER UNDERWATER UNLESS HAMMER HAS BEEN MODIFIED WITH UNDERWATER KIT

Do not allow parts, other than the tool, to be submerged in water. Underwater operation will damage the hammer and allow water to enter the hydraulic system. The hammer can be modified for underwater operation - contact NPK at (440) 232-7900 for more information.

DO NOT SUBMERGE A HOT TOOL IN WATER!

The tip of the tool may be hot from operation. Submerging in water can cause the tip of the tool to become brittle and break prematurely.





DO NOT ALLOW THE HAMMER TOOL TO HIT THE BOOM

Use caution when tucking the hammer in tight to the boom for transportation.



IMPACT ENERGY TRANSMISSION THROUGH TOOLS

A hydraulic hammer converts hydraulic power to kinetic energy. The kinetic energy is delivered by the hammer piston to the tool as an impact force.

Unlike a slowly transmitted force, such as the force with which a hydraulic cylinder extends, the impact force produced by the piston when it hits the tool is transmitted through the interior of the tool as a compression stress wave until it reaches the rock, concrete, or other material that the tool is about to break. The compression wave speed is equal to the speed of sound through steel, i.e., approximately 15,000 ft/sec. Therefore, if the tool is three feet long, the impact force reaches the object to be broken 1/5000 (0.0002) second after the piston hits the tool.



Impact force is transmitted as stress waves through the tool.

IMPACT ENERGY TRANSMISSION THROUGH TOOLS

IMPACT STRESS WAVES AT THE END OF THE TOOL

When the tool is in contact with the material to be broken, most of the compression stress waves are transferred to the material, and the energy of the compression waves then breaks the material. However, not all the energy of the compression waves is transmitted to the material to be broken, part of it is reconverted into reverse compression, or tensile, waves that then travel back through the tool.



When the tool is not in contact with the material to be broken, the energy of the compression waves has nowhere to go and therefore, returns totally in the chisel as tensile waves. This is referred to as a "blank hammer blow", see page 32.

The compression waves and the tensile waves travel in a complex manner in the tool during hammer operation. While these waves are gradually being attenuated by the internal friction of the tool and by the friction between the tool and the tool holder bushings, the next impact strikes the tool. Excessively heavy contact between the tool and tool bushings causes uneven stress concentrations. This leads to premature tool failure, as seen in later sections of this manual.



Description of tool failures, causes, preventative measures, and application of warranty.

TOOL BREAKAGE DUE TO EXCESSIVE BENDING MOMENT

If the tool is subjected to excessive bending moment caused by slant hammering or prying, the tool will break. Tool breaks will generally resemble one of the following examples:



tb8.	Starting point of crack that leads to breakage.	tb9.	Starting point of break.
tb10.	Sudden break from instant overload condition,	tb11.	Galling
	(face will look very dull gray).		

CHARACTERISTICS OF THE BROKEN SECTION

- 1. The starting point of a fatigue fracture is on the surface of the tool and located at the front or rear side of the tool, with the hammer installed on the excavator and viewed from the cab.
- 2. The tool has galled areas on its surface. The galling initiates a surface crack from which the fatigue fracture starts. The stress cracks, combined with bending loads and impact shock, can break the tool.

PREVENTATIVE MEASURES

- 1. Properly position the hammer so as not to develop a bending moment in the tool.
- 2. Apply sufficient grease to prevent the tool from developing cracks due to galling. This will also assure longer tool bushing life.

WARRANTY

NPK Warranty does not apply to this type of failure.

TOOL BREAKAGE DUE TO EXCESSIVE WEAR OF THE TOOL HOLDER BUSHINGS

If the hydraulic hammer is used with tool holder bushings worn beyond specifications, the tool will be at an excessive angle to the piston at the moment of impact. The entire force of the piston is concentrated in a small area of the impact head of the tool (Fig. 1). This results in the impact head area being chipped or broken (Fig. 2 & 3). With the tool at an angle, and in excessive side loading contact with the tool holder bushings, the shock load traveling down the tool is unevenly concentrated (Fig. 1). This can result in the tool breaking through the retaining pin slot (Fig. 4).



TOOL BREAKAGE DUE TO EXCESSIVE WEAR OF THE TOOL HOLDER BUSHINGS

PREVENTATIVE MEASURES

Replace the tool holder bushings when the clearance (d15) reaches the maximum limit listed below. See pages 52 and 53 in this manual for the maximum tool bushing diameter and the minimum tool diameter.

HAMMER MODEL	MAXIMUM CLEARANCE				
	inch	(mm)			
GH7	3/8	(10)			
GH9	3/8	(10)			
GH10	3/8	(10)			
GH12	1/2	(13)			
GH15	1/2	(13)			
GH18	1/2	(13)			
GH23	5/8	(16)			
GH30	5/8	(16)			
GH40	5/8	(16)			
GH50	5/8	(16)			



- G. Tool Bushing
- HH. Tool
- d15. Clearance
- d16. Tool Diameter

WARRANTY

NPK Warranty does not cover tool failure caused by worn tool holder bushings.

A. CHIPPING IN RETAINING PIN SLOT

The tool may become chipped at the upper end of the retaining pin slot where it contacts the retaining pin. Free standing oversize rock may sometimes be broken with only a few hammer blows. If the operator does not stop hammering immediately, the tool will hit the retaining pin (blank hammering) and can chip the upper end of the retaining pin slot.



PREVENTATIVE MEASURES

When the material is broken, stop operating the hammer immediately. Periodically check the tool and grind smooth any chipped areas to prevent stress cracks.

B. DEFORMATION OF THE RETAINING PIN SLOT SIDES

The tool may become chipped or deformed in the area where it is in contact with the retaining pin. As the tool breaks material, it will try to follow any fracture lines in the material (fig. 1). This causes a chisel point tool to twist in the tool holder. The retaining pin limits how far the tool can twist. If this happens often enough, the pin contact area of the tool can become chipped (fig. 2) or deformed (fig. 3).



PREVENTATIVE MEASURES

The operator should place the chisel point in line with fractures or laminations in the material, not at an angle. The tool should be checked periodically for chipped areas. Grind smooth any chipped areas to prevent stress cracks in the tool.

C. DEFORMATION OF THE TOOL TIP

Hammering continuously in one position for over 30 seconds will overheat the tool tip. If this is done repeatedly, the tip will lose temper and mushroom. Overheating wears the tip faster and can allow the tip to chip.





PREVENTATIVE MEASURES

Move tool position if material is not broken after 30 seconds of hammering. If the material still resists breaking, a larger hammer may be required.

D. CHIPPING OF A MOIL POINT TOOL TIP

Moil ("P") tools are intended for use on concrete or soft rock. The use of moil tools on hard rock may result in the point being chipped.



PREVENTATIVE MEASURES

Use a chisel point ("FX" or "FY") tool or a larger size hammer.

E. CHIPPING OF A CHISEL TOOL TIP

Chisel tool tips may be chipped due to hammer being undersize for application. Overheating tool by hammering for more than 30 seconds in one spot can cause chipping.



PREVENTATIVE MEASURES

Use correct size hammer for job conditions. Do not hammer for more than 30 seconds without moving hammer.

WARRANTY

NPK Warranty does not cover problems "A" through "E" above.

TEMPERATURE RELATED TOOL PROBLEMS

LOW TEMPERATURE

Metallic material becomes brittle in a low temperature environment and particularly sensitive to impact stress.

PREVENTATIVE MEASURES

Warm the tool before starting to operate the hammer when temperature is below 32° F, (0° C).

WARRANTY

NPK Warranty does not cover this type of failure.

EXCESSIVE SLANT HAMMERING

When constant slant hammering is performed while using boom downforce, the tool may become deformed as shown in the picture below.

HIGH TEMPERATURE

When the tool is used in a high temperature environment, such as for slag removal from a furnace, the tool may be deformed as shown in the picture below.

PREVENTATIVE MEASURES

Use compressed air to keep the tool cool enough not to deform.



WARRANTY

NPK Warranty does not cover this type of failure.

TOOL BREAKAGE DUE TO CORROSION

Corrosion on the tool surface causes stress concentrations in the corroded area and a fatigue fracture can occur. These fractures, combined with impact stress, can lead to tool breakage.

PREVENTATIVE MEASURES

After using the tool in salt water, after exposing it to a corrosive environment, or before long term storage, be sure to rinse with fresh water. Dry the tool and coat it with grease to protect it from corrosion.

WARRANTY

NPK Warranty does not cover this type of failure.

TOOL BREAKAGE DUE TO DEFECTIVE MATERIAL

If metal fatigue originates from the interior, not the exterior, the material has some defect and fatigue will break the tool. The picture below illustrates the broken section. The starting point of breakage (tb9) is inside the tool, not on the surface.



WARRANTY

NPK Warranty does cover this type of failure.

ROUTINE INSPECTION AND MAINTENANCE

1. VISUAL INSPECTION

Detect a potential problem early.

FASTENERS

Inspect all fasteners. Retighten as necessary. Refer to HAMMER FASTENER TORQUE section, page 59 for Top Bracket bolt torque.

WELDS

Check for cracks, repair as necessary.

HOSES AND TUBING

Check for oil leaks, loose clamps and hose abrasion.

HYDRAULIC OIL

MAINTAIN A CLEAN HYDRAULIC SYSTEM

If non-petroleum oil is used, contact NPK Service Department for compatibility. Keep hoses clean and capped when dismounting or storing hammer.

Change oil and filters as recommended by carrier manufacturer. Periodic oil sampling is recommended.

2. DEMOLITION TOOL LUBRICATION

Important: It is imperative that grease is maintained in the tool bushing contact area at all times. This may require hourly greasing depending on job conditions.

Important: The hammer must be in a vertical position with downforce applied to push the tool all the way in. This prevents grease from entering piston impact area. *Pump grease into hammer until grease is seen coming out between the tool and bushing.*

Use a good quality, high temperature EP#2 grease containing anti-wear additives, see LUBRICATION section.

If machine is equipped with an AUTOLUBE System, check grease reservoir daily.

3. TOOL and TOOL BUSHING WEAR

Check the tool and tool bushings for damage, wear or deformation on a regular weekly basis. Replace the tool and/or bushings when wear exceeds the maximum clearance limit, see **"MAXIMUM TOOL TO TOOL BUSHING CLEARANCE"** section, page 52.

WARNING

Do not hardface or sharpen the tool point with a cutting torch. Excessive heat from torching or welding causes embrittlement, breakage, and flying pieces. Re-sharpen only with a surface grinder or milling machine using sufficient cooling.

Please consult your authorized NPK Dealer or NPK Service Department for additional information.



1. FASTENERS

Inspect all fasteners and retighten as necessary, see "TORQUE VALUES FOR HAMMER FASTENERS".

2. WELDS

Check for cracks and repair as necessary, see "MOUNTING PLATE". Consult your authorized NPK Dealer or NPK Service Department for additional information.

3. TOOL RETAINING PIN

Remove the retaining pin and inspect for peening caused by excessive blank hammering. If necessary, grind edges smooth as shown in **"TOOL RETAINING PIN INSPECTION"**. The retaining pin must rotate freely.

4. DEMOLITION TOOL

Remove the demolition tool and inspect for peening caused by excessive blank hammering. If necessary, grind edges smooth as shown in **"TOOL INSPECTION"**.

5. GAS CHARGE

Check and adjust, if required, see "NITROGEN GAS PRESSURE" and "CHECKING THE GAS PRESSURE".

TYPES AND APPLICATIONS OF TOOL

STANDARD TOOLS

DEMOLITION TOOL	SHAPE	APPLICATIONS
CHISEL (FX) The crosscut (FX) tool cuts at right angle, or crosswise, to the stick and boom of the excavator.		 Trenching Cutting casting gates Breaking oversize General demolition
MOIL (P)		 Concrete breaking Highway construction General demolition
BLUNT (E)	HAMAQOIDE	 Secondary breaking Breaking oversize Slag removal
OPTIONAL TOOL		
CORE (PC)		Concrete breakingHighway constructionGeneral demolition

TOOL IDENTIFICATION

NPK demolition tools can be identified by the numbers found stamped in the retaining pin slot area. These numbers *must* be included in all warranty correspondences regarding a broken tool. Photos *must* also be included.



TOOLS

CHANGING THE TOOL

REMOVAL

- 1. Remove the retaining ring by using pliers or screwdrivers, see figs. 1 and 2. It will easily come out if pulled at an angle as shown in fig. 2.
- 2. Screw an M12 bolt or cap screw into the retainer pin.
- 3. Pull out retainer pin. If the retainer pin is jammed, use a hammer and drift from the opposite side.

NOTE: THIS PROCEDURE DOES NOT APPLY TO MODELS GH23 - GH50.



RE-INSTALLATION

- 1. Clean the retainer pin housing hole and retaining ring groove.
- 2. Coat the surface of the tool with grease, then install.
- 3. Apply grease to the retaining ring housing groove.
- 4. Coat the retaining pin with grease, then install.
- 5. Install the retaining ring in the following manner:
 - a. While deforming the retaining ring as shown in fig. 3, partially force it into the groove.
 - b. Using the handle of the pliers or screwdriver, press the rest of the ring into the groove, see fig. 4.



TOOLS

MAXIMUM TOOL TO TOOL BUSHING CLEARANCE

Replace the tool bushing (G), and/or tool (HH), when the tool to bushing gap reaches the maximum clearance. To determine whether the bushing or tool requires replacement, follow the instructions and charts shown below:

Step 1

Measure the tool to bushing gap (d15) with the hammer horizontal, as illustrated below. If the clearance is at or greater than the charted maximum clearance, consult the NPK Hydraulic Hammer Service Manual to determine which component requires replacement.

HAMMER MODEL	MAXIMUM CLEARANCE				
	inch	(mm)			
GH7	3/8	(10)			
GH9	3/8	(10)			
GH10	3/8	(10)			
GH12	1/2	(13)			
GH15	1/2	(13)			
GH18	1/2	(13)			
GH23	5/8	(16)			
GH30	5/8	(16)			
GH40	5/8	(16)			
GH50	5/8	(16)			



Step 2

Remove the tool from the tool holder. Measure the diameter (d16) of the bearing surface of the tool, which is located on each side of the retaining pin groove. The minimum tool diameter is compared to a new tool bushing <u>only</u>. If the tool is at, or below the charted value, the tool must be replaced.

HAMMER MODEL	NEW TOOL DIAMETER (d16)		MINIMUM TOOL DIAMETER		
	inch	(mm)	inch	(mm)	
GH7	4.6	(116)	4.2	(106)	
GH9	5.0	(126)	4.6	(116)	
GH10	5.4	(136)	5.0	(126)	
GH12	5.7	(146)	5.2	(132)	
GH15	6.1	(156)	5.6	(142)	
GH18	6.5	(165)	6.0	(152)	
GH23	6.9	(174)	6.2	(158)	
GH30	7.2	(184)	6.6	(168)	
GH40	8.0	(204)	7.4	(188)	
GH50	8.4	(214)	7.8	(198)	

TOOLS MAXIMUM TOOL TO TOOL BUSHING CLEARANCE

Step 3

Measure the inside diameter of the lower and upper tool bushings. The maximum tool bushing inside diameter is compared to a new tool <u>only</u>. If the tool bushing dimensions are at or above the charted value, the bushing must be replaced.

HAMMER MODEL	NEW BUSHING INSIDE DIAMETER		MAXIMUM BUSHING INSIDE DIAMETER		
	inch	(mm)	inch	(mm)	
GH7	4.6	(116)	5.0	(126)	
GH9	5.0	(126)	5.4	(136)	
GH10	5.4	(136)	5.7	(146)	
GH12	5.7	(146)	6.3	(159)	
GH15	6.1	(156)	6.7	(169)	
GH18	6.5	(165)	7.0	(178)	
GH23	6.9	(174)	7.5	(191)	
GH30	7.2	(184)	7.9	(200)	
GH40	8.0	(204)	8.7	(221)	
GH50	8.4	(214)	9.1	(231)	

Step 4

Compare the tool and bushings to the charts in Step 2 and Step 3. Choose the new component (tool or bushing) that will bring the maximum clearance to below the value seen in the chart of Step 1. Obviously, replacing both the tool and bushings would bring the clearance back to new.





TOOLS

TOOL INSPECTION

1. Deformation may occur on the tool in the retaining pin contact area (15) or thrust surface (31). If these areas are mushroomed, the tool may become difficult to remove from the tool holder. Dress with a grinder.



Excessive blank hammering will cause chipping (16) in the retaining pin contact area (15). If neglected, the chipping may reduce the life of the tool. Dress with a grinder (55).



2A. Excessive blank hammering can cause retaining pin breakage/failure. Replace retaining pin (D).



3. If chipping (*16*) is found at the top of the tool, replace the tool. If neglected, the piston impact surface will be damaged.



TOOLS

CHISEL TOOL SHARPENING

Worn chisel tools can be sharpened by machining to the dimensions below.

WARNING

DO NOT hardface or sharpen the tool point with a cutting torch! Sharpen only with a surface grinder or milling machine using sufficient coolant.



HAMMER	C	d21	d16a (ref.)		
MODEL	in	(mm)	in	(mm)	
GH7	.62	(16)	4.50	(114)	
GH9	.62	(16)	4.88	(124)	
GH10	.75	(19)	4.92	(125)	
GH12	.75	(19)	5.51	(140)	
GH15	.75	(19)	5.91	(150)	
GH18	.75	(19)	6.30	(160)	
GH23	.75	(19)	6.69	(170)	
GH30	.75	(19)	7.09	(180)	
GH40	1.00	(25)	7.87	(200)	
GH50	1.00	(25)	8.27	(210)	

STANDARD LENGTH FOR NPK TOOLS



d23 = Length of tool from top to bottom.

d22 = Length of tool exposed from bottom of tool bushing to end of tool.

d16 = Diameter of bearing surface of tool.

HAMMER	NEW TOOL DIAMETER (d16)		NEW LENGT	TOOL H (d23)	NEW TOOL WORKING LENGTH (d22)		
MODEL	inch	mm	inch	mm	inch	mm	
GH7	4.6	116	45.2	1147	23	583	
GH9	5.0	126	47.2	1200	24	608	
GH10	5.4	136	51.4	1306	24	620	
GH12	5.7	146	55.4	1407	26	650	
GH15	6.1	156	59.1	1502	27	690	
GH18	6.5	165	63.2	1606	29	740	
GH23	6.9	174	66.1	1676	35	889	
GH30	7.2	184	73.1	1854	32	813	
GH40	8.0	204	76.4	1940	38.5	979	
GH50	8.4	214	85.1	2135	38.8	985	

NOTE:

Minimum tool length is determined by the depth of material penetration that is required.

TOOLS

TOOL RETAINING PIN INSPECTION

The tool retaining pin (D) serves to keep the tool in the hammer when the hammer is raised off the ground for repositioning. Additionally, the retaining pin will become worn during normal use. Figure "A" shows the retaining pin when it is new. **Note:** the two guide grooves (AN). The guide groove areas and the area (*122*) between the grooves are the areas where the wear will take place. If large, flat areas are found here, the pin must be replaced. *This would indicate that the hammer is not being greased frequently enough.*



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Normal wear (20) will occur on the pin as shown in Figure "B". Grind this area on a bench grinder or with a disc grinder to remove any burrs. Reuse the pin.



Figure "B"

TORQUE VALUES FOR HAMMER FASTENERS

If hammer or hammer bracket fasteners are found to be loose, use the following charts.

Medium strength thread adhesive should be used on all the valve assembly bolts and the gas charge valve. High strength thread adhesive is required on rubber mount bolts *(if nylon patch/bead is not visible)*. All other bolts should be lubed with anti-seize compound.

HAMMER MODEL	VALVE CASE			VALVE TOP AND BOTTOM CAP			SWIVEL ADAPTER		
	SHCS	TOR	QUE	SHCS	TORQUE		SHCS	TORG	QUE
	DIA.	ft. Ibs.	(Nm)	DIA.	ft. Ibs.	(Nm)	DIA.	ft. Ibs.	(Nm)
GH7	M20	425	(580)	M18	290	(395)	M12	85	(115)
GH9	M24	600	(810)	M22	495	(670)	M12	85	(115)
GH10	M24	600	(810)	M22	495	(670)	M12	85	(115)
GH12	M24	600	(810)	M22	495	(670)	M12	85	(115)
GH15	M27	925	(1250)	M24	600	(810)	M14	145	(200)
GH18	M27	925	(1250)	M24	600	(810)	M14	145	(200)
GH23	M27	925	(1250)	M24	600	(810)	M14	145	(200)
GH30	M27	925	(1250)	M27	925	(1250)	M14	145	(200)
GH40	M27	925	(1250)	M27	925	(1250)	M16	155	(210)
GH50	M30	1400	(1900)	M30	1400	(1900)	M16	155	(210)

SOCKET HEAD CAP SCREWS (SHCS)

See HAMMER DISASSEMBLY AND ASSEMBLY – TOOLS AND EQUIPMENT section of the Service Manual for the NPK hex key wrench part numbers.

SOCKET HEAD CAP SCREW (SHCS)						
BOLT	HEX SOCKET SIZE					
M12	10 mm					
M14	12 mm					
M16	14 mm					
M18	14 mm					
M20	17 mm					
M22	17 mm					
M24	19 mm					
M27	19 mm					
M30	22 mm					

HEX HEAD BOLTS (HHCS)

HAMMER MODEL	HAMMER BRACKET			RUBBER MOUNTS			TOP ADAPTER BRACKET		
	HHCS	TORQ	UE	HHCS	TOR	QUE	HHCS	TORQUE	
	DIA.	ft. Ibs.	(Nm)	DIA.	ft. Ibs.	(Nm)	DIA.	ft. Ibs.	(Nm)
GH7				M16	155	(210)	1"	750	(1015)
GH9				M16	155	(210)	1"	750	(1015)
GH10] [M20	300	(405)	1"	750	(1015)
GH12		SEE NEXT		M20	300	(405)	1-1/4"	1500	(2030)
GH15		PAGE FOR		M20	300	(405)	1-1/4"	1500	(2030)
GH18	BC	OLT TORQUES	6	M20	300	(405)	1-1/4"	1500	(2030)
GH23				M24	530	(720)	1-1/4"	1500	(2030)
GH30				M24	530	(720)	1-1/4"	1500	(2030)
GH40				M24	530	(720)	1-1/4"	1500	(2030)
GH50				M24	530	(720)	1-3/8"	2000	(2030)

HAMMER FASTENER TORQUE

BRACKET BOLTS – GH7 THROUGH GH50



HAMMER	BOLT	BOLT	L1		L2		HEX SOCKET
MODEL	QTY.	SIZE	ft. Ibs.	(Nm)	ft. Ibs.	(Nm)	SIZE
GH7	4	1-1/4"-12	1000	(1350)	1000	(1350)	2"
GH9	5	1-1/4"-12	1000	(1350)	500	(675)	2"
GH10	5	1-1/4"-12	1000	(1350)	500	(675)	2"
GH12	5	1-1/2"-12	1750	(2370)	500	(675)	2-3/8"
GH15	5	1-1/2"-12	1750	(2370)	500	(675)	2-3/8"
GH18	5	1-1/2"-12	1750	(2370)	500	(675)	2-3/8"

NOTE: The torque at location **L2** is lower than the **L1** location on the GH7 through GH18 units with the standard bracket.



HAMMER	BOLT	BOLT	L1		HEX SOCKET
MODEL	QTY.	SIZE	ft. Ibs.	(Nm)	SIZE
GH7	2	1-1/4"-12	1000	(1350)	2"
GH9	2	1-1/4"-12	1000	(1350)	2"
GH10	2	1-1/4"-12	1000	(1350)	2"
GH12	2	1-1/2"-12	1750	(2370)	2-3/8"
GH15	2	1-1/2"-12	1750	(2370)	2-3/8"
GH18	2	1-1/2"-12	1750	(2370)	2-3/8"



HAMMER	BOLT	BOLT	L1		HEX SOCKET
MODEL	QTY.	SIZE	ft. Ibs.	(Nm)	SIZE
GH23	5	1-3/4"-12	2500	(3385)	2-5/8"
GH30	5	1-3/4"-12	2500	(3385)	2-5/8"
GH40	3	1-3/4"-12	2500	(3385)	2-5/8"
GH50	8	2"-12	2500	(3385)	3-1/8"

NITROGEN GAS PRESSURE

The nitrogen gas pressure must be measured with no preload on the tool. Remove the tool; or position the hammer with the tool fully extended against the tool retaining pin. The hammer must not be resting vertical on the tool. The gas pressure in the hammer will vary according to the gas temperature.

PREFERRED METHOD

The preferred method to measure or charge the nitrogen gas pressure is with the hydraulic system temperature stabilized at maximum operating temperature. The chart showing values for "*Operating Temperature*" should be used, see below.

ALTERNATE METHOD

The nitrogen gas pressure can be measured or charged at ambient temperature (cold), before operating the hammer. See the chart *"Ambient Temperature"* below.

ATTENTION

DO NOT OVERCHARGE THE HAMMER!

Exceeding the gas pre-charge specifications can result in damaging hammer components. The NPK WARRANTY does not cover failures resulting from exceeding the specified nitrogen gas pressure.

NITROGEN GAS PRE-CHARGE SPECIFICATIONS

HAMMER MODEL	AT AMBIENT TEN (cold before o	IPERATURE perating)	AT OPERATING TEMPERATURE	
	(plus 0, minus 25)		(plus 0, minus 25)	
	psi	(bar)	psi	(bar)
GH7	350	(24)	405	(28)
GH9	365	(25)	420	(29)
GH10	365	(25)	420	(29)
GH12	365	(25)	420	(29)
GH15	365	(25)	420	(29)
GH18	365	(25)	420	(29)
GH23	365	(25)	420	(29)
GH30	390	(27)	450	(31)
GH40	390	(27)	450	(31)
GH50	365	(25)	420	(29)

GAS CHARGING KIT

ALL NPK HYDRAULIC HAMMERS are furnished with the following gas charging kit. In addition, a nitrogen tank and pressure regulator valve (not furnished with the hammer) are required. These can be obtained from your local welding supply house. A regulator valve is available from NPK.



CHECKING THE GAS PRESSURE

Inspect the nitrogen gas pressure every 100 hours.

PROCEDURE



CHECKING THE GAS PRESSURE

6. Turn the T-handle (g2) clockwise. As the T-handle is screwed in, a resistance is encountered. By turning the T-handle further, the nitrogen gas pressure will be indicated on the pressure gauge (g8). Stop turning the T-handle when the gauge reads pressure. **Do not overtighten!**



- 7. Compare the gauge pressure with the NITROGEN GAS PRE-CHARGE chart in the NITROGEN GAS PRESSURE section. If the gas is 25 psi (2 bar) or more below the specification, proceed to the NITROGEN GAS CHARGING PROCEDURE section of the manual. If the pressure is correct, go to the next step.
- 8. Turn the T-handle counterclockwise until it stops, as in step 3.
- 9. Slowly loosen the charge adapter cap to relieve the nitrogen gas pressure trapped in the charge valve.
- 10. Remove the charge adapter from the hammer charge valve.
- 11. Replace the charge valve cap on the charge valve.

CHARGING THE HAMMER

A CAUTION USE NITROGEN GAS ONLY

STAY CLEAR OF THE TOOL WHILE CHARGING THE HAMMER WITH GAS. The tool may be impacted by the piston and forced out abruptly.



PROCEDURE

1. Carry out steps 1 thru 4 of "CHECKING THE GAS PRESSURE".



CHARGING THE HAMMER

Nitrogen gas may be trapped in the hose. Loosen fittings slowly to release pressure!

10. Remove the charge adapter from the hammer charge valve.

11. Replace the charge valve cap

GAS CHARGE DISCHARGING THE GAS PRESSURE

PROCEDURE



1. Remove the charge valve cap (M1) from the charge valve (M). *Do not remove the charge valve assembly!*



charge 2. Turn the NPK charge 3. om the adapter T-handle (g2) to). **Do** a full counterclockwise charge position.

g2

HAMMOORE

α1

3. Install the NPK charge adapter (g1) onto the hammer charge valve located on the hammer gas head (L).

	N REMOVE THE VALVE CAP ONLY, NOT THE CHARGE VALVE ASSEMBLY!				
96 a basedon 100	g2 HAMADESE	g6			
4. Tighten the charge adapter cap (g6).	5. Turn the T-handle (g2) clockwise. As the T- handle is screwed in, a resistance is encountered. By turning the T-handle, the nitrogen gas pressure will be indicated on the pressure gauge (g8). Stop turning the T- handle when the gauge reads pressure. Do not overtighten!	6. Loosen the charge adapter cap (g6) VERY SLOWLY! The gas pressure will gradually decrease to zero. When it gets to zero, remove the cap.			

7. Remove the charge adapter (g1) from the gas charge valve on the hammer gas head (L), then, reinstall the charge valve cap.

STORAGE OF HYDRAULIC HAMMER

For short term storage between jobs, place the hammer horizontal on wood blocks (t20) or on a pallet. Be sure that the tool end of the hammer is lower than the gas end. Also, be sure the tool (HH) is liberally greased and the hydraulic hoses (AO) are capped. Cover with a waterproof tarp (t21), not shown.



If the NPK HYDRAULIC HAMMER is not to be used for a long period of time (months), it is recommended the gas pressure be discharged at the charge valve (M). The tool (HH) should be removed, and the piston (N) pushed all the way in. Be sure the hydraulic hoses are plugged and grease the exposed end of the piston (N). Grease and reinstall the tool (HH). Cover with a waterproof tarp (t21), not shown.







WARRANTY REGISTRATION FOR NEW UNITS

Complete and send to NPK after installation or complete online at <u>www.npkce.com</u>. Online warranty registration can be done by the dealer or the end user.

The registration can be done in any of the following ways.

1. Mailed to:

NPKCE 7550 Independence Dr. Walton Hills Ohio 44146

- 2. Faxed: (440) 232-6294 (U.S.) (+1) (440) 232-6294 (outside U.S.)
- 3. Completed online at:

www.npkce.com

The online registration can be done by the dealer or the end user.

Dealers: In the tool bar click on "DEALER LOGIN".

- Select the NPK Electronic Parts Catalog link.
- Enter your Username and Password, log into the system.
- Select the "<u>Warranty Registration</u>" Tab toward the top of the web page to start (For assistance, please select the "<u>Help</u>" tab located on the top left for a step by step tutorial)
- If the registration is completed online, there is no need to mail or fax the warranty registration.

End users / non NPK dealers

- In the tool bar click on "DEALER LOGIN"
- Select the NPK Electronic Parts Catalog link.
- You do NOT need to fill in username and password.
- Select the "Warranty Registration" Link.
- Enter your information in each field and continue to register your NPK unit(s).
- At any time, you may select the "<u>Help</u>" tab for step by step tutorial.
- If the registration is completed online, there is no need to mail or fax the warranty registration.

TOOL WARRANTY

STANDARD DEMOLITION and ACCESSORY TOOLS WARRANTY (30 days)

NPK Construction Equipment, Inc. ("NPK") warrants that new Standard Demolition Tools, and other Standard Accessory Tools sold by NPK will be free from defects in material or workmanship for a period of thirty (30) days, starting from the date of installation. NPK reserves the full right to determine if, and to what extent, warranty adjustments maybe made for breakage of the demolition or other accessory tools. *NPK Tool Warranty does not cover labor or travel expenses.*

THIS WARRANTY DOES NOT APPLY TO:

• Custom or special application tools which are excluded from warranty.

NPK RESPONSIBILITY

NPK will, at its option, replace with a new or reconditioned tool, any warranted tool that fails by reason of defective material or workmanship, free of charge delivered at a place of business of an NPK Dealer. Tool breakage is specifically covered ONLY for straight across breakage as shown at locations A: Note: The tool to bushing gap must be verified and reported to NPK. Failure to provide this information will make this failure non-warrantable, see pages 52, 53, 40, and 41.



For warranted tool failures, a prorated credit, up to 80% maximum, will be issued for tools with tip wear greater than 50 mm on chisel and moil points, or 30 mm on blunt end tools. Note: Parts replaced under warranty become the property of NPK.

TOOL WARRANTY

USER RESPONSIBILITY

- Photos and all numbers from retaining pin slot must accompany all warranties submitted to NPK. These photos can be 35 mm, Polaroid, or digital.
- The installer, user, operator, repairer, assumes responsibility to read, understand and comply with NPK's written INSTALLATION, OPERATOR, and SERVICE INSTRUCTIONS.
- All labor costs.
- Any expense incurred by field repair.
- Tool failures as shown at locations tb (see NPK Operators Manual for correct operating procedures):



tb1 – Typical break from bending overload. tb2 and tb3 – repeated blank

CAUSE OF FAILURE

hammering. tb3 – bending overload due to excessive wear of the tool bushings. tb4 – corner loading due to excessive wear of the tool bushings.

tb5 – bending overload from excessive prying or slant hammering.

tb6 – deformation from overheating by hammering in the same position for more than 30 seconds.

tb7 – chipped, due to wrong application, or overheating by hammering in same position for over 30 seconds.

THESE WARRANTIES DO NOT COVER FAILURES RESULTING FROM:

- Installation, alteration, operation, maintenance, repair or storage which NPK judges improper.
- Inadequate lubrication.
- Exceeding the tool and/or tool bushing wear limit.
- Unreasonable delay in making a repair after being notified of a potential product problem.

THESE WARRANTIES SPECIFICALLY EXCLUDE:

- Any tool which is altered, welded, hardfaced or re-sharpened.
- Replacement due to tip or shank wear.
- Installations not approved by NPK.
- Use of parts not sold by NPK. THE USE OF "WILL FIT" PARTS WILL VOID THE WARRANTIES OF ANY AND ALL PARTS DAMAGED AS A RESULT OF THE FAILURE OF THE "WILL FIT" PARTS.
- Parts shipping charges in excess of those which are usual and customary. (Air freight, unless pre-approved, will not be covered.)
- Duties, brokerage fees, and local taxes.

WARRANTY REPAIRS DO NOT EXTEND THE STANDARD WARRANTY PERIOD.

LIMITATIONS AND EXCLUSIONS

Violation of any federal, provincial, state or local laws, ordinances, rules or regulations, or removal or alteration of product serial numbers void NPK's written product warranties. *Application for warranty must be made within 30 days of failure.*

WARRANTY STATEMENTS



"Use Genuine NPK Parts" 7/18

3 YEAR LIMITED WARRANTY

BOOM MOUNTED HYDRAULIC HAMMER

NPK genuine parts (including tool bits) must be used in the hammer for the complete term of the warranty. The use of non-NPK parts will void the entire term of this warranty.

This warranty is Non-Transferable.

BASE WARRANTY COVERAGE:

NPK CONSTRUCTION EQUIPMENT, INC. ("NPK") warrants that new Boom Mounted Hydraulic Hammers sold by NPK will be free from defects in material or workmanship for a period of 12 (twelve) months, starting from the date of delivery to the first user. This warranty will cover service items for a period of 6 (six) months; service items are all seals, o-rings, rubber mounts, and tie rods. This warranty excludes all wear items. Wear items are the retaining pin, both upper and lower tool bushings and impact ring.

EXTENDED WARRANTY (24 months) COVERAGE:

Beginning after the expiration of the base warranty, and the NPK authorized dealer inspection has been performed (see details below *). The main body, tool holder, gas head, valve case, piston, and sleeves will be warrantable. No other parts or labor will be warrantable.

"In order to receive the Extended Coverage, the hammer must be taken to an authorized NPK Dealer between the 11 and 13 month period after the date of installation for a routine inspection of all components and reseal. If the routine inspection and reseal is not performed, the Extended and Super Extended Coverage is null and void.

SUPER EXTENDED WARRANTY (36 months) COVERAGE:

Beginning after the expiration of the extended warranty, and the NPK authorized dealer inspection has been performed (see details below"). The main body, tool holder, gas head and valve case will be warrantable. No other parts or labor will be warrantable.

"In order to receive the Super Extended Coverage, the hammer must be taken to an authorized NPK Dealer between the 23 and 25 month period after the date of installation for a routine inspection of all components and reseal. If the routine inspection and reseal is not performed, the Super Extended Coverage is null and void.

THIS WARRANTY DOES NOT APPLY TO:

DEMOLITION TOOLS and ACCESSORY TOOLS, HYDRAULIC and MOUNTING INSTALLATION KIT PARTS, HOSES, or REPLACEMENT PARTS, which are warrantable by other warranties.

NPK RESPONSIBILITY

NPK will, at its option, repair or replace with a new or reconditioned part, any warranted part that fails by reason of defective material or workmanship, free of charge delivered at a place of business of an NPK Dealer. Note: Parts replaced under warranty become the property of NPK.

During the twelve (12) month BASE WARRANTY period. NPK will pay the oost of labor at 75% of the posted shop rate that is necessary to install any repaired or replacement part during normal working hours. Overtime rates and travel expenses will not be reimbursed.

NOTE: No labor warrantable for Extended Warranties. USER RESPONSIBILITY

- · Parts / labor costs for the extended warranty inspections.
- · Photos must accompany all warranties submitted to NPK.
- These photos can be prints or digital (preferred). • The installer, user, operator, repairer, assumes responsibility to read, understand and comply with NPK's written INSTALLATION,
- OPERATOR and SERVICE INSTRUCTIONS. • Registering warranty with NPK at the time of installation
- All costs associated with transporting the NPK product, or equipment to which the NPK product is installed, to an authorized NPK Dealer or other authorized location. NPK is not responsible for
- any expense incurred in field repair.

 Supplying a hydraulic oil sample from the carrier machine upon request by NPK.
- THESE WARRANTIES DO NOT COVER FAILURES RESULTING FROM:
- Misuse, abuse, alteration or improper installation.
- Maintenance, repair or storage which NPK judges improper.
 Not performing daily visual inspections as specified in the NPK.
- manuals.
 Exceeding the tool and/or tool bushing wear limit.
- Underwater operation without the NPK Underwater Kit installed on the hammer and supplying air to the hammer per the NPK Underwater Instruction Manual.
- Operation after discovery of defective or worn parts.
- Unreasonable delay in making a repair after being notified of a potential product problem.
 - Two work shift / per day hammer operation.
 - Steel mill operation.

THESE WARRANTIES SPECIFICALLY EXCLUDE:

- part, · Failures determined by NPK due to lack of lubrication, improper
 - installation, poor maintenance or improper operation.
 - Replacement due to normal wear.
 Repairs by other than an authorized NPK Dealer.
 - Use of parts not sold by NPK. THE USE OF "WILL FIT" PARTS
 - WILL VOID ALL NPK WARRANTIES.
 - Labor charges that are deemed excessive by NPK.
 - Parts shipping charges in excess of those which are usual and customary. (Air freight, unless pre-approved, will not be warrantable.)
 Duties, brokerage fees, and local taxes.

WARRANTY REPAIRS DO NOT EXTEND THE STANDARD WARRANTY PERIOD.

LIMITATIONS AND EXCLUSIONS

Violation of any federal, provincial, state or local laws, ordinances, rules or regulations, or removal or alteration of product serial numbers void NPK's written product warranties. Application for warranty must be made within 30 days of failure / repair.

THIS PRODUCT MUST BE USED IN A SAPE AND LAWFUL MANNER IN COMPLIANCE WITH APPLICABLE OSHA REGULATIONS.

The written product warranties made by NPK set forth NPK's only obligations with respect to any claims of failure, defects or deficiencies in products sold by NPK. NPK MAKES NO OTHER WARRANTIES OR REPRESENTATIONS WHATSO-EVER, EXPRESS OR IMPLIED, OF THE QUALITY, PERFORMANCE, DURABILITY, MATERIALS, WORKMANSHIP, SUITABILITY, CONDITION, DESIGN OR UTILITY OF PRODUCTS SOLD BY NPK, INCLUDING, WITHOUT LIMITATION, IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS, ALL SUCH OTHER WAR RANTIES AND REPRESENTATIONS BEING HEREBY EXPRESSLY EXCLUDED. NPK SHALL NOT BE LIABLE FOR SPECIAL, INCIDENTAL OR CONSEQUENTIAL DAMAGES, INCLUDING, WITHOUT LIMITATION, COSTS, LOSSES OR LIABILI-TIES ON ACCOUNT OF DELAY OR DOWNTIME.

DISCLAIMER REGARDING OTHER REPRESENTATIONS OR WARRANTIES

No person is authorized to grant any other warranties or to assume any other liability on NPK's behalf unless made or assumed in writing by an officer of NPK. No person is authorized to grant any warranties or to assume any liabilities on the seller's behalf unless made or assumed in writing by the seller.

Internet: www.npkce.com As used in this warranty the term NPK means NPK CONSTRUCTION EQUIPMENT, INC., WALTON HILLS, OHIO, U.S.A.

WARRANTY STATEMENTS


WARRANTY STATEMENTS



WARRANTY STATEMENTS



NOTES AND RECORDS

NPK HYDRAULIC HAMMER MODEL NUMBER SERIAL NUMBER

NPK INSTALLATION KIT NUMBER

CARRIER MANUFACTURER	
MODEL NUMBER	
SERIES	
SERIAL NUMBER	

DATE OF INSTALLATION _____

DATE OF 20 HOUR INSPECTION _____ WARRANTY REGISTRATION SENT □



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www.npkce.com H050-9630L GH7 - GH50