

NPK Service Bulletin

SB07-12A

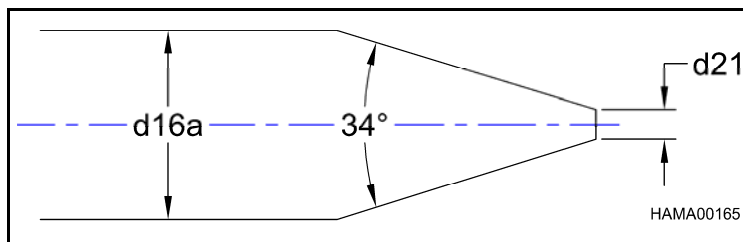
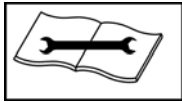
SUBJECT: CHISEL TOOL RESHARPENING

MODEL(S): H, E, GH AND PH SERIES HAMMERS

Worn chisel tools can be resharpened by machining according to the dimensions below.



DO NOT hardface or sharpen the tool point with a cutting torch! Re-sharpen only with a lathe or milling machine using sufficient coolant.



H SERIES HAMMERS

HAMMER MODEL	d16a		d21	
	inch	(mm)	inch	(mm)
H06X	1.57	(40)	.25	(6.4)
H08X	1.77	(45)	.25	(6.4)
H1XA	2.19	(55.5)	.38	(9.7)
H2XA	2.48	(63)	.38	(9.7)
H3XA	2.87	(73)	.38	(9.7)
H4X/H4XE/H4XL	3.23	(82)	.50	(12.7)
H6XA	3.70	(94)	.50	(12.7)
H7X	4.09	(104)	.50	(12.7)
H8XA	4.49	(114)	.62	(15.7)
H10XB	4.88	(124)	.62	(15.7)
H12X	5.28	(134)	.75	(19.1)
H16X	5.67	(144)	.75	(19.1)
H20X	6.10	(155)	.75	(19.1)
H30X	6.88	(175)	1.00	(25.4)

E SERIES HAMMERS

HAMMER MODEL	d16a		d21	
	inch	(mm)	inch	(mm)
E200	1.57	(40)	.25	(6.4)
E201	1.77	(45)	.25	(6.4)
E202	2.17	(55)	.38	(9.7)
E203	2.52	(64)	.38	(9.7)
E204	2.91	(74)	.38	(9.7)
E205	3.31	(84)	.50	(12.7)
E207	4.09	(104)	.50	(12.7)
E208	4.50	(114)	.62	(15.7)
E210A	4.88	(124)	.62	(15.7)
E213	5.12	(130)	.75	(19.1)
E216	5.50	(140)	.75	(19.1)
E218A (255) - SD	5.38	(143.8)	.75	(19.1)
E218A (255) - LD	6.25	(158.8)	.75	(19.1)
E220	5.91	(150)	.75	(19.1)
E224A (265) - SD	6.00	(152.4)	.75	(19.1)
E224A (265) - LD	6.50	(165.1)	1.00	(25.4)
E225	6.42	(163)	.75	(19.1)
E235/E235A/E240	6.89	(175)	.75	(19.1)
E240A	7.09	(180)	.75	(19.1)
E260A	7.88	(200)	.75	(19.1)

GH SERIES HAMMERS

HAMMER MODEL	d16a		d21	
	inch	(mm)	inch	(mm)
GH06	1.57	(40)	.25	(6.4)
GH07	1.77	(45)	.25	(6.4)
GH1	2.17	(55)	.38	(9.7)
GH2/GHS2	2.52	(64)	.38	(9.7)
GH3/GH3-2	2.91	(74)	.38	(9.7)
GH4	3.31	(84)	.50	(12.7)
GH6	4.09	(104)	.50	(12.7)
GH7	4.50	(114)	.62	(15.7)
GH9	4.88	(124)	.62	(15.7)
GH10	4.92	(125)	.75	(19.1)
GH12	5.51	(140)	.75	(19.1)
GH15	5.91	(150)	.75	(19.1)
GH18	6.30	(160)	.75	(19.1)
GH23	6.69	(170)	.75	(19.1)
GH30	7.09	(180)	.75	(19.1)
GH40	7.87	(200)	1.00	(25.4)
GH50	8.27	(210)	1.00	(25.4)

PH SERIES HAMMERS

HAMMER MODEL	d16a		d21	
	inch	(mm)	inch	(mm)
PH06	1.65	(42)	.39	(10)
PH07	1.85	(47)	.39	(10)
PH1	2.24	(57)	.39	(10)
PH2	2.60	(66)	.39	(10)
PH3	2.99	(76)	.39	(10)
PH4	3.38	(86)	.79	(20)